We expand on A.H. Stone’s 1948 result that $\mathbb{N}^\omega$ is not normal, by characterizing the closed sets which witness the non-normality of $\mathbb{N}^\omega$. We give necessary and sufficient conditions on closed sets $Z \subset \mathbb{N}^\omega$ for the existence and construction of a closed set $Z' \subset \mathbb{N}^\omega$ where $Z'$ is disjoint from $Z$, and where $Z$ and $Z'$ witness the non-normality of $\mathbb{N}^\omega$. We use the above to get a relationship between witnesses to the non-normality of $\mathbb{N}^\omega$ and discrete subsets of $\mathbb{N}^\omega$, as well as give a pair of disjoint countable closed discrete subsets of $\mathbb{N}^\omega$ which can not be separated by open sets having disjoint closures. A.H. Stone gave two closed disjoint homeomorphic subsets of $\mathbb{N}^\omega$ failing to have an open separation. We expand on the property that his witnesses are homeomorphic by showing that for any closed set $Z \subset \mathbb{N}^\omega$ if $Z$ has a non-Lindelöf boundary, then there exists a closed set $Z' \subset \mathbb{N}^\omega$ where $Z$ and $Z'$ are disjoint, homeomorphic, and fail to have an open separation.